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Specification For HINK 2.9"EPD

Model NO: HINK-E029A154

Product VER:A1

Customer Approval

| Customer | |
|------------------|--|
| Approval By | |
| Date Of Approval | |

It will be agreed by the receiver, if not sign back the Specification within 15days.

| Prepared By | Checked By | Approval By |
|-------------|------------|-------------|
| June | | |



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| Version | Content | Date | Producer |
|---------|-------------|------------|----------|
| A0 | New release | 2021/05/08 | June |
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1.General Description

HINK-E029A154 is an Active Matrix Electrophoretic Display (AMEPD), with interface and a reference system design. The 2.9" active area contains 128×296 pixels, and has 1-bit B/W/R full display capabilities. An integrated circuit contains gate buffer, source buffer, interface, timing control logic, oscillator, DC-DC, SRAM, LUT, VCOM and border are supplied with each panel.

2. Features

- 128×296 pixels display
- High contrast
- High reflectance
- Ultra wide viewing angle
- Ultra low power consumption
- Pure reflective mode
- Bi-stable display
- Commercial temperature range
- Landscape, portrait modes
- Hard-coat antiglare display surface
- Ultra Low current deep sleep mode
- On chip display RAM
- Low voltage detect for supply voltage
- High voltage ready detect for driving voltage
- Internal temperature sensor
- 10-byte OTP space for module identification
- Waveform stored in On-chip OTP
- Serial peripheral interface available
- On-chip oscillator
- On-chip booster and regulator control for generating VCOM, Gate and Source driving voltage
- I2C signal master interface to read external temperature sensor/built-in temperature sensor

3.Application

Electronic Shelf Label System

4. Mechanical Specifications

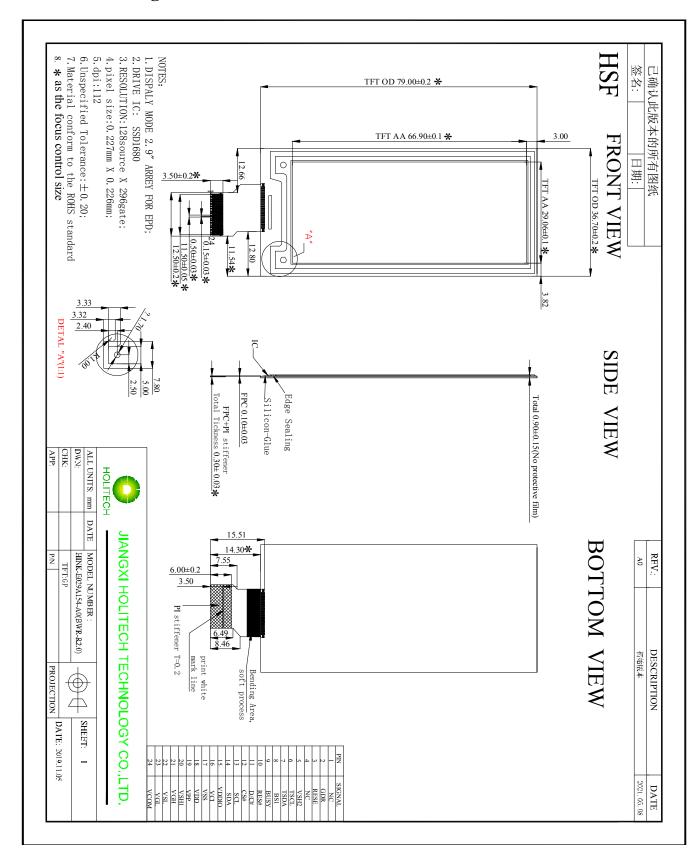
| Parameter | Specifications | Unit | Remark |
|---------------------|---------------------------|-------|----------------------|
| Screen Size | 2.9 | Inch | |
| Display Resolution | 128(H)×296(V) | Pixel | Dpi:112 |
| Active Area | 29.06(H)×66.90(V) | mm | |
| Pixel Pitch | 0.226×0.227 | mm | |
| Pixel Configuration | Rectangle | | |
| Outline Dimension | 36.7(H)×79.0 (V) ×0.90(D) | mm | Without masking film |
| Weight | 5±0.2 | g | |



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5. Mechanical Drawing of EPD module





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6.Input/Output Terminals

| Pin# | Single | Description | Remark |
|------|--------|--|-----------|
| 1 | NC | No connection and do not connect with other NC pins | Keep Open |
| 2 | GDR | N-Channel MOSFET Gate Drive Control | |
| 3 | RESE | Current Sense Input for the Control Loop | |
| 4 | NC | No connection and do not connect with other NC pins | Keep Open |
| 5 | VSH2 | Positive Source driving voltage | |
| 6 | TSCL | I ² C Interface to digital temperature sensor Clock pin | |
| 7 | TSDA | I ² C Interface to digital temperature sensor Data pin. | |
| 8 | BS1 | Bus selection pin | Note 6-5 |
| 9 | BUSY | Busy state output pin | Note 6-4 |
| 10 | RES# | Reset signal input. | Note 6-3 |
| 11 | D/C # | Data /Command control pin | Note 6-2 |
| 12 | CS# | The chip select input connecting to the MCU. | Note 6-1 |
| 13 | SCL | Serial clock pin for interface. | |
| 14 | SDA | Serial data pin for interface. | |
| 15 | VDDIO | Power input pin for the Interface. | |
| 16 | VCI | Power Supply pin for the chip | |
| 17 | VSS | Ground (Digital) | |
| 18 | VDD | Core logic power pin | |
| 19 | VPP | Power Supply for OTP Programming | |
| 20 | VSH1 | Positive Source driving voltage | |
| 21 | VGH | Power Supply pin for Positive Gate driving voltage and VSH | |
| 22 | VSL | Negative Source driving voltage | |
| 23 | VGL | Power Supply pin for Negative Gate driving voltage, VCOM and VSL | |
| 24 | VCOM | VCOM driving voltage | |

Note 6-1: This pin (CS#) is the chip select input connecting to the MCU. The chip is enabled for MCU communication: only when CS# is pulled LOW.

Note 6-2: This pin (D/C#) is Data/Command control pin connecting to the MCU. When the pin is pulled HIGH, the data will be interpreted as data. When the pin is pulled LOW, the data will be interpreted as command.

Note 6-3: This pin (RES#) is reset signal input. The Reset is active low.

Note 6-4: This pin (BUSY) is Busy state output pin. When Busy is High ,the operation of chip should not be interrupted and any commands should not be issued to the module. The driver IC will put Busy pin High when the driver IC is working such as:

- Outputting display waveform; or



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⁻ Communicating with digital temperature sensor

Note 6-5: This pin (BS1) is for 3-line SPI or 4-line SPI selection. When it is "Low", 4-line SPI is selected. When it is "High", 3-line SPI (9 bits SPI) is selected.

7.MCU Interface

7.1 MCU interface selection

The HINK-E029A154 can support 3-wire/4-wire serial peripheral interface. In the Module, the MCU interface is pin selectable by BS1 pins shown in.

Table 7-1: MCU interface selection

| BS1 | MPU Interface |
|-----|--|
| L | 4-lines serial peripheral interface (SPI) |
| Н | 3-lines serial peripheral interface (SPI) - 9 bits SPI |

7.2 MCU Serial Peripheral Interface (4-wire SPI)

The 4-wire SPI consists of serial clock SCL, serial data SDA, D/C# and CS#. The control pins status in 4-wire SPI in writing command/data is shown in Table 7-2 and the write procedure 4-wire SPI is shown in Figue 7-2.

Table 7-2: Control pins status of 4-wire SPI

| Function | SCL pin | SDA pin | D/C# pin | CS# pin |
|---------------|----------|-------------|----------|---------|
| Write command | ↑ | Command bit | L | L |
| Write data | ↑ | Data bit | Н | L |

Note:

- (1) L is connected to VSS and H is connected to VDDIO
- (2) ↑ stands for rising edge of signal

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In the write mode, SDA is shifted into an 8-bit shift register on each rising edge of SCL in the order of D7, D6, ... D0. The level of D/C# should be kept over the whole byte. The data byte in the shift register is written to the Graphic Display Data RAM (RAM)/Data Byte register or command Byte register according to D/C# pin.

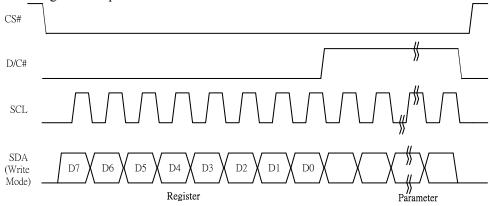


Figure 7-1: Write procedure in 4-wire SPI mode

In the Read mode:

- 1. After driving CS# to low, MCU need to define the register to be read.
- 2. SDA is shifted into an 8-bit shift register on each rising edge of SCL in the order of D7, D6, ... D0 with D/C# keep low.
- 3. After SCL change to low for the last bit of register, D/C# need to drive to high.
- 4. SDA is shifted out an 8-bit data on each falling edge of SCL in the order of D7, D6, ... D0.
- 5. Depending on register type, more than 1 byte can be read out. After all byte are read, CS# need to drive to high to stop the read operation.

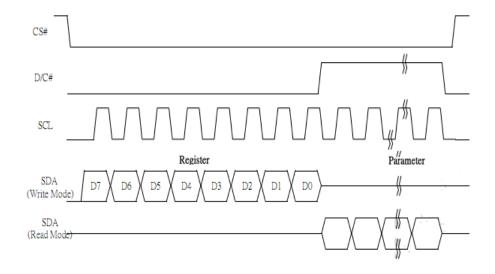


Figure 7-2: Read procedure in 4-wire SPI mode

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7.3 MCU Serial Peripheral Interface (3-wire SPI)

The 3-wire SPI consists of serial clock SCL, serial data SDA and CS#. The operation is similar to 4-wire SPI while D/C# pin is not used and it must be tied to LOW. The control pins status in 3-wire SPI is shown in Table 7-3.

Table 7-3: Control pins status of 3-wire SPI

| Function | SCL pin | SDA pin | D/C# pin | CS# pin |
|---------------|----------|-------------|----------|---------|
| Write command | ↑ | Command bit | Tie LOW | L |
| Write data | 1 | Data bit | Tie LOW | L |

Note:

- (1) L is connected to V_{SS} and H is connected to V_{DDIO}
- (2) ↑ stands for rising edge of signal

In the write operation, a 9-bit data will be shifted into the shift register on each clock rising edge. The bit shifting sequence is D/C# bit, D7 bit, D6 bit to D0 bit. The first bit is D/C# bit which determines the following byte is command or data. When D/C# bit is 0, the following byte is command. When D/C# bit is 1, the following byte is data. shows the write procedure in 3-wire SPI

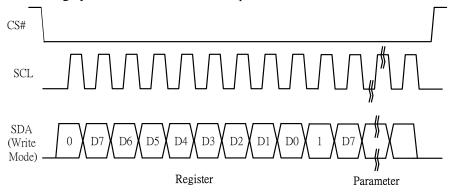


Figure 7-3: Write procedure in 3-wire SPI mode

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In the Read mode:

- 1. After driving CS# to low, MCU need to define the register to be read.
- 2. D/C#=0 is shifted thru SDA with one rising edge of SCL
- 3. SDA is shifted into an 8-bit shift register on each rising edge of SCL in the order of D7, D6, ... D0.
- 4. D/C#=1 is shifted thru SDA with one rising edge of SCL
- 5. SDA is shifted out an 8-bit data on each falling edge of SCL in the order of D7, D6, ··· D0.
- 6. Depending on register type, more than 1 byte can be read out. After all byte are read, CS# need to drive to high to stop the read operation.

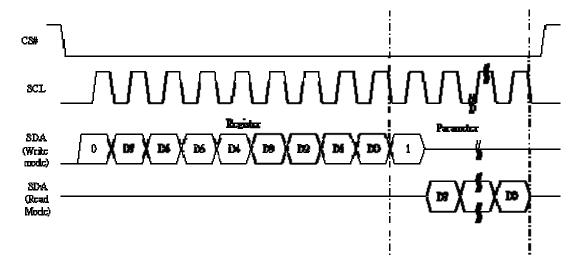


Figure 7-3: Read procedure in 3-wire SPI mode

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8. Temperature sensor operation

Following is the way of how to sense the ambient temperature of the module. First, use an external temperature sensor to get the temperature value and converted it into HEX format with below mapping table, then send command 0x1A with the HEX temperature value to the module thru the SPI interface.

The temperature value to HEX conversion is as follow:

1. If the Temperature value MSByte bit D11 = 0, then

The temperature is positive and value (DegC) = + (Temperature value) / 16

2. If the Temperature value MSByte bit D11 = 1, then

The temperature is negative and value (DegC) = \sim (2's complement of Temperature value) /16

Table 8-1 : Example of 12-bit binary temperature settings for temperature ranges

| 12-bit binary (2's complement) | Hexadecimal Value | TR Value [DegC] |
|-----------------------------------|----------------------|--------------------|
| 0111 1111 1111 | 7FF | 128 |
| 0111 1111 1111 | 7FF | 127.9 |
| 0110 0100 0000 | 640 | 100 |
| 0101 0000 0000 | 500 | 80 |
| 0100 1011 0000 | 4B0 | 75 |
| 0011 0010 0000 | 320 | 50 |
| 0001 1001 0000 | 190 | 25 |
| 0000 0000 0100 | 004 | 0.25 |
| 0000 0000 0000 | 000 | 0 |
| 1111 1111 1100 | FFC | -0.25 |
| 1110 0111 0000 | E70 | -25 |
| 1100 1001 0000 | C90 | -55 |

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9.COMMAND TABLE

| Com | man | d Tal | ole | | | | | | | | | | | | |
|-----|------|-------|----------------|------------|------------|----------------|----------------|-----------------------|----------------|----------------|-----------------------|--|--|---|---|
| | D/C# | | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Command | Descripti | on | | |
| 0 | 0 | 01 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | Driver Output control | Gate setti | | | |
| 0 | 1 | | A ₇ | A 6 | A 5 | A ₄ | Аз | A ₂ | A ₁ | Ao | | A[8:0]= 12 | | J, 296 MU | X |
| 0 | 1 | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | A ₈ | 1 | MUX Gate | e lines set | ting as (A | [8:0] + 1). |
| | | | 0 | 0 | 0 | 0 | 0 | | | | | D[3:0] - 0 | 00 IDOD1 | | |
| 0 | 1 | | U | U | U | U | 0 | B ₂ | B₁ | Bo | | B[2:0] = 0 Gate scar | | uence and | direction |
| | | | | | | | | | | | | B[2]: GD Selects th GD=0 [PC G0 is the output ser GD=1, G1 is the output ser B[1]: SM Change s SM=0 [PC G0, G1, G interlaced SM=1, G0, G2, G | DR], 1st gate of quence is 1st gate of quence is canning of DR], 62, G32 | output chan G0,G1, G output chan G1, G0, G order of ga 95 (left an | 2, G3, ··· nnel, gate 63, G2, ··· te driver. d right gate |
| | | | | | | | | | | | | TB = 0 [P TB = 1, so | | | |
| 0 | 0 | 03 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | Gate Driving voltage | Set Gate | driving vo | Itago | |
| 0 | 1 | 03 | 0 | 0 | 0 | A ₄ | A ₃ | A ₂ | A ₁ | | Control | A[4:0] = 0 | _ | itage | |
| | | | | | | | | | | | | VGH setti | ng from 1 | | |
| | | | | | | | | | | | | A[4:0] | VGH | A[4:0] | VGH |
| | | | | | | | | | | | | 00h | 20 | 0Dh | 15 |
| | | | | | | | | | | | | 03h | 10 | 0Eh | 15.5 |
| | | | | | | | | | | | | 04h | 10.5 | 0Fh | 16 |
| | | | | | | | | | | | | 05h | 11 | 10h | 16.5 |
| | | | | | | | | | | | | 06h 07h | 11.5 12 | 11h 12h | 17 |
| | | | | | | | | | | | | 07h | 12.5 | 12n 13h | 17.5 18 |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | 07h | 12 | 14h | 18.5 |
| | | | | | | | | | | | | 08h | 12.5 | 15h | 19 |
| | | | | | | | | | | | | 09h | 13 | 16h | 19.5 |
| | | | | | | | | | | | | 0Ah 0Bh | 13.5 14 | 17h Other | 20 NA |
| | | | | | | | | | | | | 0Ch | 14.5 | Outer | INA |
| | | | | | | | | | | | | UCII | 14.5 | | |
| | | | | | | | | | | | | | | | |
| Щ | | | | | | | <u> </u> | <u> </u> | 1 | <u> </u> | 1 | <u> </u> | | | |



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| R/W# | D/C# | Hex | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Command | Description |
|------|------|-----|-----------------------|----------------|-----------------------|-----------------------|----|----------------|-----------------------|----------------|------------------------|--|
| 0 | 0 | 04 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | Source Driving voltage | Set Source driving voltage |
| 0 | 1 | | A 7 | A 6 | A 5 | A ₄ | Аз | A_2 | A ₁ | A_0 | | A[7:0] = 41h [POR], VSH1 at 15V |
| 0 | 1 | | В | B ₆ | B 5 | B ₄ | Вз | B ₂ | Вı | Bo | | B[7:0] = A8h [POR], VSH2 at 5V. C[7:0] = 32h [POR], VSL at -15V |
| 0 | 1 | | C ₇ | C_6 | C ₅ | C ₄ | Сз | C ₂ | C ₁ | C ₀ | | Remark: VSH1>=VSH2 |

A[7]/B[7] = 1, VSH1/VSH2 voltage setting from 2

VSH1/VSH2 voltage setting from 2.4V to 8.8V

| A/B[7:0] | VSH1/VSH2 | A/B[7:0] | VSH1/VSH2 |
|----------|-----------|----------|-----------|
| 8Eh | 2.4 | AFh | 5.7 |
| 8Fh | 2.5 | B0h | 5.8 |
| 90h | 2.6 | B1h | 5.9 |
| 91h | 2.7 | B2h | 6 |
| 92h | 2.8 | B3h | 6.1 |
| 93h | 2.9 | B4h | 6.2 |
| 94h | 3 | B5h | 6.3 |
| 95h | 3.1 | B6h | 6.4 |
| 96h | 3.2 | B7h | 6.5 |
| 97h | 3.3 | B8h | 6.6 |
| 98h | 3.4 | B9h | 6.7 |
| 99h | 3.5 | BAh | 6.8 |
| 9Ah | 3.6 | BBh | 6.9 |
| 9Bh | 3.7 | BCh | 7 |
| 9Ch | 3.8 | BDh | 7.1 |
| 9Dh | 3.9 | BEh | 7.2 |
| 9Eh | 4 | BFh | 7.3 |
| 9Fh | 4.1 | C0h | 7.4 |
| A0h | 4.2 | C1h | 7.5 |
| A1h | 4.3 | C2h | 7.6 |
| A2h | 4.4 | C3h | 7.7 |
| A3h | 4.5 | C4h | 7.8 |
| A4h | 4.6 | C5h | 7.9 |
| A5h | 4.7 | C6h | 8 |
| A6h | 4.8 | C7h | 8.1 |
| A7h | 4.9 | C8h | 8.2 |
| A8h | 5 | C9h | 8.3 |
| A9h | 5.1 | CAh | 8.4 |
| AAh | 5.2 | CBh | 8.5 |
| ABh | 5.3 | CCh | 8.6 |
| ACh | 5.4 | CDh | 8.7 |
| ADh | 5.5 | CEh | 8.8 |
| AEh | 5.6 | Other | NA |

A[7]/B[7] = 0,

3Bh

13.8

VSH1/VSH2 voltage setting from 9V to 17V

| A/B[7:0] | VSH1/VSH2 | A/B[7:0] | VSH1/VSH2 |
|----------|-----------|----------|-----------|
| 23h | 9 | 3Ch | 14 |
| 24h | 9.2 | 3Dh | 14.2 |
| 25h | 9.4 | 3Eh | 14.4 |
| 26h | 9.6 | 3Fh | 14.6 |
| 27h | 9.8 | 40h | 14.8 |
| 28h | 10 | 41h | 15 |
| 29h | 10.2 | 42h | 15.2 |
| 2Ah | 10.4 | 43h | 15.4 |
| 2Bh | 10.6 | 44h | 15.6 |
| 2Ch | 10.8 | 45h | 15.8 |
| 2Dh | 11 | 46h | 16 |
| 2Eh | 11.2 | 47h | 16.2 |
| 2Fh | 11.4 | 48h | 16.4 |
| 30h | 11.6 | 49h | 16.6 |
| 31h | 11.8 | 4Ah | 16.8 |
| 32h | 12 | 4Bh | 17 |
| 33h | 12.2 | Other | NA |
| 34h | 12.4 | | |
| 35h | 12.6 | | |
| 36h | 12.8 | | |
| 37h | 13 | | |
| 38h | 13.2 | | |
| 39h | 13.4 | | |
| 3Ah | 13.6 | | |

C[7] = 0,

VSL setting from -5V to -17V

| C[7:0] | VSL |
|--------|-------|
| 0Ah | -5 |
| 0Ch | -5.5 |
| 0Eh | -6 |
| 10h | -6.5 |
| 12h | -7 |
| 14h | -7.5 |
| 16h | -8 |
| 18h | -8.5 |
| 1Ah | -9 |
| 1Ch | -9.5 |
| 1Eh | -10 |
| 20h | -10.5 |
| 22h | -11 |
| 24h | -11.5 |
| 26h | -12 |
| 28h | -12.5 |
| 2Ah | -13 |
| 2Ch | -13.5 |
| 2Eh | -14 |
| 30h | -14.5 |
| 32h | -15 |
| 34h | -15.5 |
| 36h | -16 |
| 38h | -16.5 |
| 3Ah | -17 |
| Other | NA |

| 0 | 0 | 80 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | | OTP Program | Program Initial Code Setting The command required CLKEN=1. Refer to Register 0x22 for detail. |
|---|---|----|-----------------------|-----------------------|----------------|-----------------------|----|-----------------------|----------------|----------------|---|---|
| | | | | | | | | | | | | BUSY pad will output high during operation. |
| | | | | | | | | | | | | |
| 0 | 0 | 09 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 1 | Write Register for Initial | Write Register for Initial Code Setting |
| 0 | 1 | | A ₇ | A ₆ | A 5 | A ₄ | Аз | A ₂ | A ₁ | A_0 | Code Setting | Selection |
| 0 | 1 | | B ₇ | B ₆ | B ₅ | B ₄ | Вз | B ₂ | B ₁ | Bo | | A[7:0] ~ D[7:0]: Reserved Details refer to Application Notes of Initial |
| 0 | 1 | | C ₇ | C_6 | C5 | C_4 | Сз | C_2 | C ₁ | C_0 | | Code Setting |
| 0 | 1 | | D ₇ | D ₆ | D ₅ | D ₄ | Dз | D ₂ | D ₁ | D ₀ | | |
| | | | | | | | | | | | | |
| 0 | 0 | 0A | 0 | 0 | 0 | 0 | 1 | 0 | 1 | | Read Register for Initial Code Setting | Read Register for Initial Code Setting |



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| R/W# | D/C# | Hex | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Command | Description |
|------|------|-----|----|-----------------------|-----------------------|-----------------------|----------------|-----------------------|----------------|----------------|--------------------|---|
| 0 | 0 | 0C | 0 | 0 | 0 | 0 | 1 | 1 | 0 | 0 | Booster Soft start | Booster Enable with Phase 1, Phase 2 and Phase 3 |
| 0 | 1 | | 1 | A ₆ | A 5 | A ₄ | Аз | A ₂ | A 1 | Ao | Control | for soft start current and duration setting. |
| 0 | 1 | | 1 | B ₆ | B ₅ | B ₄ | Вз | B ₂ | B ₁ | Bo | | A[7:0] -> Soft start setting for Phase1 = 8Bh [POR] |
| 0 | 1 | | 1 | C ₆ | C 5 | C ₄ | Сз | C ₂ | C ₁ | Co | 1 | = 8Bh [POR] B[7:0] -> Soft start setting for Phase2 |
| 0 | 1 | | 0 | 0 | D ₅ | D ₄ | D ₃ | D ₂ | D ₁ | D ₀ | - | = 9Ch [POR] |
| U | ' | | U | U | D 5 | D4 | D 3 | D2 | | | | C[7:0] -> Soft start setting for Phase3 = 96h [POR] |
| | | | | | | | | | | | | D[7:0] -> Duration setting |
| | | | | | | | | | | | | = 0Fh [POR] |
| | | | | | | | | | | | | Bit Description of each byte: A[6:0] / B[6:0] / C[6:0]: |
| | | | | | | | | | | | | Bit[6:4] Driving Strength Selection |
| | | | | | | | | | | | | 000 1(Weakest) |
| | | | | | | | | | | | | 001 2 |
| | | | | | | | | | | | | 010 3 |
| | | | | | | | | | | | | 011 4 |
| | | | | | | | | | | | | 100 5 |
| | | | | | | | | | | | | 101 6 |
| | | | | | | | | | | | | 110 7 |
| | | | | | | | | | | | | 111 8(Strongest) |
| | | | | | | | | | | | | Bit[3:0] Min Off Time Setting of GDR [Time unit] |
| | | | | | | | | | | | | 0000 ~ NA |
| | | | | | | | | | | | | 0011 |
| | | | | | | | | | | | | 0100 2.6 |
| | | | | | | | | | | | | 0101 3.2 |
| | | | | | | | | | | | | 0110 3.9 |
| | | | | | | | | | | | | 0111 4.6 |
| | | | | | | | | | | | | 1000 5.4 |
| | | | | | | | | | | | | 1001 6.3 |
| | | | | | | | | | | | | 1010 7.3 |
| | | | | | | | | | | | | 1011 8.4 |
| | | | | | | | | | | | | 1100 9.8 |
| | | | | | | | | | | | | 1101 11.5 1110 13.8 |
| | | | | | | | | | | | | 1111 16.5 |
| | | | | | | | | | | | | 1111 10.3 |
| | | | | | | | | | | | | D[5:0]: duration setting of phase D[5:4]: duration setting of phase 3 D[3:2]: duration setting of phase 2 |
| | | | | | | | | | | | | D[1:0]: duration setting of phase 1 Duration of Phase |
| | | | | | | | | | | | | [Approximation] |
| | | | | | | | | | | | | 00 10ms |
| | | | | | | | | | | | | 01 20ms |
| | | | | | | | | | | | | 10 30ms |
| | | | | | | | | | | | | 11 40ms |



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| <u> </u> | | | | | | | | | | 40 | rage Nulliber 13 01 41 | | | |
|----------|------|-----|-----|----|----|----|----|---------------------|---------|---------|-------------------------|--|--|--|
| R/W# | D/C# | Hex | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Command | Description | | |
| | | | | | | | | | | | | | | |
| 0 | 0 | 10 | 0 | 0 | 0 | 0 | 0 | 0 | 0 A1 | O Ao | Deep Sleep mode | Deep Sleep mode Control: A[1:0]: Description 00 Normal Mode [POR] 01 Enter Deep Sleep Mode 1 11 Enter Deep Sleep Mode 2 After this command initiated, the chip will enter Deep Sleep Mode, BUSY pad will keep output high. Remark: To Exit Deep Sleep mode, User required to send HWRESET to the driver | | |
| | _ | 44 | | ^ | 0 | 1 | ^ | | _ | 4 | Data Entry made action | Define data entry aggregate | | |
| 0 | 1 | 11 | 0 0 | 0 | 0 | 0 | 0 | 0 A ₂ | 0 A1 | Ao | Data Entry mode setting | Define data entry sequence A[2:0] = 011 [POR] A [1:0] = ID[1:0] Address automatic increment / decrement setting The setting of incrementing or decrementing of the address counter can be made independently in each upper and lower bit of the address. 00 - Y decrement, X decrement, 01 - Y decrement, X increment, 10 - Y increment, X decrement, 11 - Y increment, X increment [POR] A[2] = AM Set the direction in which the address counter is updated automatically after data are written to the RAM. AM= 0, the address counter is updated in the X direction. [POR] AM = 1, the address counter is updated in the Y direction. | | |
| 0 | 0 | 12 | 0 | 0 | 0 | 1 | 0 | 0 | 1 | 0 | SW RESET | It resets the commands and parameters to their S/W Reset default values except R10h-Deep Sleep Mode During operation, BUSY pad will output high. Note: RAM are unaffected by this command. | | |



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| R/W# | D/C# | Hex | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Command | Description |
|------|------|-----|---------------------|---------------------|---------------------|---------------------|-----------------------|-----------------------|-----------------------|-----------------------|-------------------------------|--|
| 0 | 0 | 14 | 0 | 0 | 0 | 1 | 0 | 1 | 0 | 0 | HV Ready Detection | HV ready detection A[7:0] = 00h [POR] The command required CLKEN=1 and ANALOGEN=1. Refer to Register 0x22 for detail. After this command initiated, HV Ready detection starts. BUSY pad will output high during detection. The detection result can be read from the Status Bit Read (Command 0x2F). |
| 0 | 1 | | 0 | A ₆ | A ₅ | A ₄ | 0 | A ₂ | A ₁ | Ao | | A[6:4]=n for cool down duration: 10ms x (n+1) A[2:0]=m for number of Cool Down Loop to detect. The max HV ready duration is 10ms x (n+1) x (m) HV ready detection will be trigger after each cool down time. The detection will be completed when HV is ready. For 1 shot HV ready detection, A[7:0] can be set as 00h. |
| 0 | 0 | 15 | 0 | 0 | 0 | 1 | 0 | 1 | 0 | 1 | VCI Detection | VCI Detection |
| 0 | 1 | 15 | 0 | 0 | 0 | 0 | 0 | A ₂ | A ₁ | A ₀ | VCI Detection | A[2:0] = 100 [POR] , Detect level at 2.3V A[2:0] : VCI level Detect A[2:0] VCI level 011 2.2V 100 2.3V 101 2.4V 110 2.5V 111 2.6V Other NA The command required CLKEN=1 and ANALOGEN=1 Refer to Register 0x22 for detail. After this command initiated, VCI detection starts. BUSY pad will output high during detection. The detection result can be read from the Status Bit Read (Command 0x2F). |
| 0 | 1 | 18 | 0 A ₇ | 0 A ₆ | 0 A ₅ | 1 A ₄ | 1 A ₃ | 0 A ₂ | 0 A ₁ | 0 A ₀ | Temperature Sensor Control | Temperature Sensor Selection A[7:0] = 48h [POR], external temperatrure sensor A[7:0] = 80h Internal temperature sensor |
| | | | | | | | | | | | <u> </u> | |
| 0 | 0 | 1A | 0 | 0 | 0 | 1 | 1 | 0 | 1 | 0 | Temperature Sensor | Write to temperature register. |
| 0 | 1 | | A ₁₁ | A ₁₀ | A 9 | A 8 | A ₇ | A ₆ | A ₅ | A ₄ | Control (Write to | A[11:0] = 7FFh [POR] |
| 0 | 1 | | Аз | A_2 | A ₁ | A_0 | 0 | 0 | 0 | 0 | temperature register) | |



| Γ | Fi | le N | ame | | | Sp | pecif | icati | on I | For I | HINK 2.9" EPD | Module Number | HINK-E029A154 |
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| | 1 | Vers | ion | | | | | | | A0 | | Page Number | 17 of 41 |
| R/W# | D/C# | Hex | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Command | Description | |
| 0 | 0 | 1B | 0 | | | | | | | | Temperature Sensor | Read from temper | ature register. |
| 1 | 1 | | A ₁₁ | A ₁₀ | A 9 | A 8 | A ₇ | A ₆ | A 5 | A ₄ | Control (Read from | | |
| 1 | 1 | | Аз | A_2 | A ₁ | A ₀ | 0 | 0 | 0 | 0 | temperature register) | | |
| 0 | 0 | 10 | 0 | 0 | 0 | 1 | 4 | 1 | 0 | I 0 | Tomporoturo Concor | Write Command to | - Cytornol tomporatura |
| 0 | 1 | 1C | 0 A ₇ | 0 A ₆ | 0 A ₅ | 1 A ₄ | 1 Аз | 1 A ₂ | 0 A ₁ | 0 A ₀ | Temperature Sensor Control (Write Command | | External temperature |
| | 1 | | | | | | | | | | to External temperature | A[7:0] = 00h [POR | 1. |
| 0 | 1 | | B ₇ | B ₆ | B 5 | B ₄ | Вз | B ₂ | Вı | Bo | sensor) | B[7:0] = 00h [POR] | |
| 0 | 1 | | C ₇ | C ₆ | C 5 | C ₄ | Сз | C_2 | C ₁ | Co | | C[7:0] = 00h [POR] |], |
| | | | | | | | | | | | | Λ[7,C] | |
| | | | | | | | | | | | | A[7:6] Select no of | byte to be sent |
| | | | | | | | | | | | | 00 Address + p | ointer |
| | | | | | | | | | | | | Address + p | ointer + 1st parameter ointer + 1st parameter + |
| | | | | | | | | | | | | 10 2nd pointer | ointer + 1st parameter + |
| | | | | | | | | | | | | 11 Address | |
| | | | | | | | | | | | | A[5:0] - Pointer Se | atting |
| | | | | | | | | | | | | B[7:0] - 1 st paran | neter |
| | | | | | | | | | | | | B[7:0] - 1 st paran C[7:0] - 2 ^{rtu} paran | meter |
| | | | | | | | | | | | | The command req | uired CLKEN=1. |
| | | | | | | | | | | | | Refer to Register (| 0x22 for detail. |
| | | | | | | | | | | | | After this comman | d initiated Write |
| | | | | | | | | | | | | | nal temperature sensor |
| | | | | | | | | | | | | | will output high during |
| | | | | | | | | | | | | operation. | |
| | | | | | | _ | _ | _ | _ | | <u> </u> | <u> </u> | |
| 0 | 0 | 20 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | Master Activation | Activate Display Up | odate Sequence |
| | | | | | | | | | | | | The Display Update | e Sequence Option is |
| | | | | | | | | | | | | located at R22h. | |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | BUSY pad will outp | |
| | | | | | | | | | | | | operation. User sno | ould not interrupt this |
| | | | | | | | | | | | | images. | corruption of parior |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| 0 | 0 | 21 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 1 | Display Update Control | • | n for Display Update |
| 0 | 1 | | A ₇ | A ₆ | A 5 | A ₄ | Аз | A ₂ | A ₁ | A ₀ | 1 | A[7:0] = 00h [POR] | |
| 0 | 1 | | B ₇ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | B[7:0] = 00h [POR] | |
| U | ' | | וט | U | | U | U | | U | ' | | A[7:4] Red RAM op | otion |
| | | | | | | | | | | | | 0000 Norm | |
| | | | | | | | | | | | | | ss RAM content as 0 |
| | | | | | | | | | | | | 1000 Inver | se RAM content |
| | | | | | | | | | | | | V[3·0] D/V/ D VV/ | tion |
| | | | | | | | | | | | | A[3:0] BW RAM op 0000 Norm | |
| | | | | | | | | | | | | | ss RAM content as 0 |
| | | | | | | | | | | | | | se RAM content |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | B[7] Source Output | |
| | | | | | | | | | | | | | urce from S0 to S175 |
| | | | | | | | | | | | | 1 Available So | urce from S8 to S167 |



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| R/W# | D/C# | Hex | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Command | Description | |
|------|------|-----|-----------------------|-----------------------|-----------------------|-----------------------|----|-----------------------|----------------|----|---------------------------------------|---|--------------------|
| 0 | 0 | 22 | 0 | 0 | 1 | 0 | 0 | 0 | 1 | 0 | Display Update | Display Update Sequence Option | 1: |
| 0 | 1 | | A ₇ | A ₆ | A ₅ | A ₄ | Аз | A ₂ | A ₁ | | Control 2 | Enable the stage for Master Activ A[7:0]= FFh (POR) | ation |
| | | | | | | | | | | | | Operating sequence | Parameter (in Hex) |
| | | | | | | | | | | | | Enable clock signal | 80 |
| | | | | | | | | | | | | Disable clock signal | 01 |
| | | | | | | | | | | | | Enable clock signal Enable Analog | C0 |
| | | | | | | | | | | | | Disable Analog Disable clock signal | 03 |
| | | | | | | | | | | | | Enable clock signal Load LUT with DISPLAY Mode 1 Disable clock signal | 91 |
| | | | | | | | | | | | | Enable clock signal Load LUT with DISPLAY Mode 2 Disable clock signal | 99 |
| | | | | | | | | | | | | Enable clock signal Load temperature value Load LUT with DISPLAY Mode 1 Disable clock signal | B1 |
| | | | | | | | | | | | | Enable clock signal Load temperature value Load LUT with DISPLAY Mode 2 Disable clock signal | В9 |
| | | | | | | | | | | | | Enable clock signal Enable Analog Display with DISPLAY Mode 1 Disable Analog Disable OSC | C7 |
| | | | | | | | | | | | | Enable clock signal Enable Analog Display with DISPLAY Mode 2 Disable Analog Disable OSC | CF |
| | | | | | | | | | | | | Enable clock signal Enable Analog Load temperature value DISPLAY with DISPLAY Mode 1 Disable Analog Disable OSC | F7 |
| | | | | | | | | | | | | Enable clock signal Enable Analog Load temperature value DISPLAY with DISPLAY Mode 2 Disable Analog Disable OSC | FF |
| 0 | 0 | 24 | 0 | 0 | 1 | 0 | 0 | 1 | 0 | 0 | Write RAM (Black White) / RAM 0x24 | After this command, data entries written into the BW RAM until and command is written. Address poir advance accordingly For Write pixel: Content of Write RAM(BW) = 1 | other |
| | | | | | | | | | | | | For Black pixel: Content of Write RAM(BW) = 0 | |



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| R/W# | D/C# | Hex | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Command | Description |
|------|------|-----|----|----|----|----|---------------------|---------------------|---------------------|----------------|-------------------------------|--|
| 0 | 0 | 26 | 0 | 0 | 1 | 0 | 0 | 1 | 1 | 0 | Write RAM (RED) / RAM 0x26 | After this command, data entries will be written into the RED RAM until another command is written. Address pointers will advance accordingly. For Red pixel: Content of Write RAM(RED) = 1 For non-Red pixel [Black or White]: Content of Write RAM(RED) = 0 |
| | | | | | | | | | | | | , |
| 0 | 0 | 27 | 0 | 0 | 1 | 0 | 0 | 1 | 1 | 1 | Read RAM | After this command, data read on the MCU bus will fetch data from RAM. According to parameter of Register 41h to select reading RAM0x24/ RAM0x26, until another command is written. Address pointers will advance accordingly. |
| | | | | | | | | | | | | The 1 st byte of data read is dummy data. |
| 0 | 0 | 28 | 0 | 0 | 1 | 0 | 1 | 0 | 0 | 0 | VCOM Sense | Enter VCOM sensing conditions and hold for duration defined in 29h before reading VCOM value. The sensed VCOM voltage is stored in register The command required CLKEN=1 and ANALOGEN=1 Refer to Register 0x22 for detail. BUSY pad will output high during operation. |
| | | • | • | | | | | | | | | |
| 0 | 1 | 29 | 0 | 1 | 0 | 0 | 1 A ₃ | 0 A ₂ | 0 A ₁ | A ₀ | VCOM Sense Duration | Stabling time between entering VCOM sensing mode and reading acquired. A[3:0] = 9h, duration = 10s. VCOM sense duration = (A[3:0]+1) sec |
| | | | | | | | | | | | I. | |
| 0 | 0 | 2A | 0 | 0 | 1 | 0 | 1 | 0 | 1 | 0 | Program VCOM OTP | Program VCOM register into OTP The command required CLKEN=1. Refer to Register 0x22 for detail. BUSY pad will output high during operation. |
| 0 | 0 | 2B | 0 | 0 | 1 | 0 | 1 | 0 | 1 | 1 | Write Register for VCOM | This command is used to reduce glitch |
| 0 | 1 | | 0 | 0 | 0 | 0 | 0 | 1 | 0 | | Control | when ACVCOM toggle. Two data bytes |
| 0 | 1 | , | 0 | 1 | 1 | 0 | 0 | 0 | 1 | 1 | | D04h and D63h should be set for this command. |



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| R/W# | D/C# | Hex | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Command | Descrip | tion | | |
|------|--|-----|-----------------------|----------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|----------------|-----------------------|----------|-----------------------|-------------|---------------|
| 0 | 0 | 2C | 0 | 0 | 1 | 0 | 1 | 1 | 0 | 0 | Write VCOM register | Write VC | COM registe | er from M | ICU interface |
| 0 | 1 | | A ₇ | A 6 | A 5 | A ₄ | A ₃ | A ₂ | A ₁ | Ao | , | A[7:0] = | 00h [POR] | | |
| | | | | | | | | | | | | A[7:0] | VCOM | A[7:0] | VCOM |
| | | | | | | | | | | | | 08h | -0.2 | 44h | -1.7 |
| | | | | | | | | | | | | 0Ch | -0.3 | 48h | -1.8 |
| | | | | | | | | | | | | 10h | -0.4 | 4Ch | -1.9 |
| | | | | | | | | | | | | 14h | -0.5 | 50h | -2 |
| | | | | | | | | | | | | 18h | -0.6 | 54h | -2.1 |
| | | | | | | | | | | | | 1Ch | -0.7 | 58h | -2.2 |
| | | | | | | | | | | | | 20h | -0.8 | 5Ch | -2.3 |
| | | | | | | | | | | | | 24h | -0.9 | 60h | -2.4 |
| | | | | | | | | | | | | 28h | -1 | 64h | -2.5 |
| | | | | | | | | | | | | 2Ch | -1.1 | 68h | -2.6 |
| | | | | | | | | | | | | 30h | -1.2 | 6Ch | -2.7 |
| | | | | | | | | | | | | 34h | -1.3 | 70h | -2.8 |
| | | | | | | | | | | | | 38h | -1.4 | 74h | -2.9 |
| | | | | | | | | | | | | 3Ch | -1.5 | 78h | -3 |
| | | | | | | | | | | | | 40h | -1.6 | Other | NA |
| 0 | 0 | 2D | 0 | 0 | 1 | 0 | 1 | 1 | 0 | 1 | OTP Register Read for | Read R | Register for | Dienlay (| Ontion: |
| _ | | 20 | | | | A ₄ | | | | | | Treau iv | legister for | Display C | option. |
| 1 | 1 | | A ₇ | A ₆ | A ₅ | | A ₃ | A ₂ | A ₁ | | Display Option | A[7:0]: | VCOM ОТІ | P Selection | on |
| 1 | 1 | | B ₇ | B ₆ | B ₅ | B ₄ | Вз | B ₂ | B ₁ | B ₀ | | (Comm | and 0x37, | Byte A) | |
| 1 | 1 | | C ₇ | C ₆ | C ₅ | C ₄ | Сз | C ₂ | C ₁ | C ₀ | | D:= 01 | | | |
| 1 | 1 | | D ₇ | D ₆ | D ₅ | D ₄ | Dз | D ₂ | D ₁ | Do | | | VCOM Reg and 0x2C) | gister | |
| 1 | 1 | | E ₇ | E ₆ | E 5 | E ₄ | Ез | E ₂ | E ₁ | Εo | | (Connin | iailu uxzu) | | |
| 1 | 1 | | F ₇ | F ₆ | F ₅ | F ₄ | Fз | F ₂ | F1 | Fo | | C[7:0]~ | G[7:0]: Dis | play Mod | е |
| 1 | 1 | | G ₇ | G_6 | G₅ | G ₄ | Gз | G_2 | G ₁ | Go | | (Comm | and 0x37, | Byte B to | Byte F) |
| 1 | 1 | | H ₇ | H 6 | H ₅ | H ₄ | Нз | H ₂ | H ₁ | Ηο | | [5 bytes | s] | | |
| 1 | 1 | | I ₇ | l 6 | I 5 | I 4 | lз | l ₂ | I 1 | lo | | H[7:0]~ | K[7:0]: Wa | veform V | ersion |
| 1 | 1 | | J ₇ | J_6 | J 5 | J_4 | J 3 | J_2 | J₁ | J o | | | and 0x37, | | |
| 1 | 1 | | _ | | | K ₄ | | | K ₁ | K ₀ | | [4 bytes | | , | , |
| | · | | | | | | | | | | | | | | |
| 0 | 0 | 2E | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 0 | User ID Read | |) Byte User | | |
| 1 | 1 | | A ₇ | A 6 | A 5 | A ₄ | Аз | A ₂ | A ₁ | A ₀ | | | | rID (R38, | Byte A and |
| 1 | 1 | | B ₇ | B ₆ | B ₅ | B ₄ | Вз | B ₂ | Bı | Bo | | Byte J) | [10 bytes] | | |
| 1 | 1 | | C ₇ | C ₆ | C ₅ | C ₄ | C ₃ | C ₂ | C ₁ | Co | | | | | |
| 1 | 1 | | D ₇ | D ₆ | D ₅ | D ₄ | D ₃ | D ₂ | D ₁ | D ₀ | | | | | |
| _ | 1 | | E ₇ | | E ₅ | E ₄ | E ₃ | E ₂ | E ₁ | E ₀ | | | | | |
| 1 | 1 | | F ₇ | E ₆ | F ₅ | F ₄ | F ₃ | F ₂ | F ₁ | F ₀ | | | | | |
| | - | | G ₇ | G ₆ | G ₅ | G ₄ | | G ₂ | G ₁ | G ₀ | | | | | |
| 1 | 1 | | | | | | G₃ | | | | | | | | |
| 1 | 1 | | H ₇ | H ₆ | H ₅ | H ₄ | Нз | H ₂ | H ₁ | H ₀ | | | | | |
| 1 | 1 | | I ₇ | l 6 | l 5 | I 4 | lз | l ₂ | I ₁ | lo | | 1 | | | |
| 1 | 1 | | J_7 | J_6 | J 5 | J_4 | Jз | J_2 | J_1 | J_0 | | 1 | | | |
| | | | | | | | | | | | | | | | |



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| O | R/W# | D/C# | Hex | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Command | Description |
|---|----------|------|-----|-----------------------|----------------|-----------------------|----------------|----------------|----------------|----------------|----------------|----------------------------|--|
| 0 | 0 | 0 | 2F | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | Status Bit Read | Read IC status Bit [POR 0x01] |
| 0 | 1 | 1 | | 0 | 0 | A ₅ | A4 | 0 | 0 | A ₁ | A ₀ | | A[5]: HV Ready Detection flag [POR=0] 0: Ready 1: Not Ready A[4]: VCI Detection flag [POR=0] 0: Normal 1: VCI lower than the Detect level A[3]: [POR=0] A[2]: Busy flag [POR=0] 0: Normal 1: BUSY A[1:0]: Chip ID [POR=01] Remark: A[5] and A[4] status are not valid after RESET, they need to be initiated by command 0x14 and command 0x15 |
| O | | | | | | | | | | | l | I | prospectively. |
| 0 1 | 0 | 0 | 37 | 0 | 0 | 1 | 1 | 0 | 1 | 1 | | | |
| 1 | 0 | 1 | | A ₇ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | Option | A[7] Spare VCOM OTP selection |
| 0 1 1 | 0 | 1 | | B ₇ | B ₆ | B ₅ | B ₄ | Вз | B ₂ | B ₁ | Bo | | |
| 0 | | | | | | | | | | | | | · · |
| 0 | 0 | 1 | | | | | | | | | | | |
| 0 | 0 | | | E ₇ | | | | _ | | | | | |
| 0 1 H7 H6 H5 H4 H3 H2 H1 H0 0 1 1 J7 J6 J5 J4 J3 J2 J1 J0 0 1 J7 J6 J5 J4 J3 J2 J1 J0 0 1 J7 J6 J5 J4 J3 J2 J1 J0 0 J7 J6 J5 J4 J3 J2 J1 J0 0 J7 J6 J5 J4 J3 J2 J1 J0 0 J7 J6 J5 J4 J3 J2 J1 J0 0 J7 J6 J5 J4 J3 J2 J1 J0 0 J7 J7 J6 J5 J4 J3 J2 J1 J0 0 J7 J6 J5 J4 J3 J2 J1 J0 0 J7 J7 J6 J5 J4 J3 J2 J1 J0 0 J7 | - | - | | | | | | - | | | | | E[7:0] Display Mode for WS[31:24] |
| 1 | | | | | | _ | | | | | | | |
| 0 1 J7 J6 J5 J4 J3 J2 J1 J0 F[6]: PingPong for Display Mode 2 0: RAM Ping-Pong disable [POR] 1: RAM Ping-Pong enable G[7:0]~J[7:0] module ID /waveform version. Remarks: 1) A[7:0]–J[7:0] can be stored in OTP 2) RAM Ping-Pong function is not support for Display Mode 1 0 0 38 0 0 1 1 1 0 0 0 0 Write Register for User ID A[7:0]]~J[7:0]: UserID [10 bytes] 0 1 A7 A6 A5 A4 A3 A2 A1 A0 | | | | | | | | | | | | | |
| 0: RAM Ping-Pong disable [POR] 1: RAM Ping-Pong enable G[7:0]~J[7:0] module ID /waveform version. Remarks: 1) A[7:0]~J[7:0] can be stored in OTP 2) RAM Ping-Pong function is not support for Display Mode 1 0 0 38 0 0 1 1 1 0 0 0 0 Write Register for User ID 0 1 A7 A6 A5 A4 A3 A2 A1 A0 0 1 B7 B6 B5 B4 B3 B2 B1 B0 0 1 C7 C6 C5 C4 C3 C2 C1 C0 0 1 C7 C6 C5 C4 C3 C2 C1 C0 0 1 C7 C6 C5 C4 C3 C2 C1 C0 0 1 C7 C6 C5 C4 C3 C2 C1 C0 0 1 C7 C6 C5 C4 C3 C2 C1 C0 0 1 C7 C6 C5 C4 C3 C2 C1 C0 0 1 C7 C6 C5 C4 C3 C2 C1 C0 0 1 C7 C6 C5 C4 C3 C2 C1 C0 0 1 C7 C6 C5 C4 C3 C2 C1 C0 0 1 C7 C6 C5 C4 C3 C2 C1 C0 0 1 C7 C6 C5 C4 C3 C2 C1 C0 0 1 C7 C6 C5 C4 C3 C2 C1 C0 0 1 C7 C6 C5 C4 C3 C2 C1 C0 | | | | l 7 | | | | | | | | | , , |
| version. Remarks: 1) A[7:0]~J[7:0] can be stored in OTP 2) RAM Ping-Pong function is not support for Display Mode 1 Virite Register for User ID A | 0 | 1 | | J 7 | J ₆ | J 5 | J ₄ | Jз | J 2 | J ₁ | J 0 | | 0: RAM Ping-Pong disable [POR] |
| 1) A[7:0]~J[7:0] can be stored in OTP 2) RAM Ping-Pong function is not support for Display Mode 1 0 0 38 0 0 1 1 1 0 0 0 0 Write Register for User ID A[7:0]~J[7:0] can be stored in OTP 2) RAM Ping-Pong function is not support for Display Mode 1 Write Register for User ID A[7:0]~J[7:0] UserID [10 bytes] 1) A[7:0]~J[7:0] can be stored in OTP 2) RAM Ping-Pong function is not support for Display Mode 1 Write Register for User ID A[7:0]~J[7:0] UserID [10 bytes] Remarks: A[7:0]~J[7:0] can be stored in OTP 2) RAM Ping-Pong function is not support for Display Mode 1 | | | | | | | | | | | | | |
| 0 1 A7 A6 A5 A4 A3 A2 A1 A0 0 1 B7 B6 B5 B4 B3 B2 B1 B0 0 1 C7 C6 C5 C4 C3 C2 C1 C0 0 1 D7 D6 D5 D4 D3 D2 D1 D0 0 1 E7 E6 E5 E4 E3 E2 E1 E0 0 1 F7 F6 F5 F4 F3 F2 F1 F0 | | | | | | | | | | | | | 1) A[7:0]~J[7:0] can be stored in OTP 2) RAM Ping-Pong function is not support |
| 0 1 A7 A6 A5 A4 A3 A2 A1 A0 0 1 B7 B6 B5 B4 B3 B2 B1 B0 0 1 C7 C6 C5 C4 C3 C2 C1 C0 0 1 D7 D6 D5 D4 D3 D2 D1 D0 0 1 E7 E6 E5 E4 E3 E2 E1 E0 0 1 F7 F6 F5 F4 F3 F2 F1 F0 | | | 20 | | ^ | 4 | 4 | 4 | ^ | ^ | _ | Write Degister for Hour ID | Mirita Dagiator for Llass ID |
| 0 1 B7 B6 B5 B4 B3 B2 B1 B0 0 1 C7 C6 C5 C4 C3 C2 C1 C0 0 1 D7 D6 D5 D4 D3 D2 D1 D0 0 1 E7 E6 E5 E4 E3 E2 E1 E0 0 1 F7 F6 F5 F4 F3 F2 F1 F0 | \vdash | | 38 | | _ | | | | | - | | write Register for User ID | |
| 0 1 C ₇ C ₆ C ₅ C ₄ C ₃ C ₂ C ₁ C ₀ 0 1 D ₇ D ₆ D ₅ D ₄ D ₃ D ₂ D ₁ D ₀ 0 1 E ₇ E ₆ E ₅ E ₄ E ₃ E ₂ E ₁ E ₀ 0 1 F ₇ F ₆ F ₅ F ₄ F ₃ F ₂ F ₁ F ₀ | | | | | | _ | | | | | | | |
| 0 1 D7 D6 D5 D4 D3 D2 D1 D0 0 1 E7 E6 E5 E4 E3 E2 E1 E0 0 1 F7 F6 F5 F4 F3 F2 F1 F0 | | | | | | _ | _ | | | | | | |
| 0 1 E7 E6 E5 E4 E3 E2 E1 E0 0 1 F7 F6 F5 F4 F3 F2 F1 F0 | - | | | | | | | | | | | | |
| 0 1 F7 F6 F5 F4 F3 F2 F1 F0 | - | | - | | | | | | | | | | |
| | | | | | | | | - | | | | | |
| | 0 | 1 | | G ₇ | G ₆ | G ₅ | G ₄ | G ₃ | G ₂ | G ₁ | Go | | |



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| | | | | | | | | | | 10 | • | r age Hambe | - |
|------|------|-----|-----------------------|-----------------------|----------------|-----------------------|----------------|-----------------------|-----------------------|----------------|-------------------------|----------------------------|--|
| R/W# | D/C# | Hex | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Command | Description | |
| 0 | 1 | | H ₇ | H ₆ | H ₅ | H ₄ | Нз | H ₂ | H₁ | Н₀ | | | |
| 0 | 1 | | I ₇ | l 6 | I 5 | I 4 | lз | l 2 | l1 | Ιo | | | |
| 0 | 1 | | J_7 | J 6 | J 5 | J_4 | Jз | J_2 | J₁ | J_0 | | | |
| | | | | | | | | | | | | | |
| 0 | 0 | 3C | 0 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | Border Waveform Control | Select border | waveform for VBD |
| 0 | 1 | | A ₇ | A ₆ | A 5 | A ₄ | 0 | A ₂ | A ₁ | Ao | | | [POR], set VBD as HIZ. |
| | | | | | | | | | | | | | ct VBD option |
| | | | | | | | | | | | | A[7:6] | Select VBD as |
| | | | | | | | | | | | | 00 | GS Transition, |
| | | | | | | | | | | | | | Defined in A[2] and A[1:0] |
| | | | | | | | | | | | | 01 | Fix Level, |
| | | | | | | | | | | | | | Defined in A[5:4] |
| | | | | | | | | | | | | 10 | VCOM |
| | | | | | | | | | | | | 11[POR] | HiZ |
| | | | | | | | | | | | | l | |
| | | | | | | | | | | | | | vel Setting for VBD |
| | | | | | | | | | | | | A[5:4] 00 | VBD level VSS |
| | | | | | | | | | | | | 01 | VSS VSH1 |
| | | | | | | | | | | | | 10 | VSITI |
| | | | | | | | | | | | | 11 | VSH2 |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | A[2] GS Tran | |
| | | | | | | | | | | | | | S Transition control |
| | | | | | | | | | | | | | ollow LUT |
| | | | | | | | | | | | | | output VCOM @ RED) |
| | | | | | | | | | | | | 1 FC | ollow EO I |
| | | | | | | | | | | | | A [1:0] GS Tr | ansition setting for VBD |
| | | | | | | | | | | | | A[1:0] | VBD Transition |
| | | | | | | | | | | | | 00 | LUT0 |
| | | | | | | | | | | | | 01 | LUT1 |
| | | | | | | | | | | | | 10 | LUT2 |
| | | | | | | | | | | | | 11 | LUT3 |
| | ^ | 11 | 0 | 4 | _ | | ^ | | ^ | 1 | Pood PAM Ontion | Dood DAM O | Intion |
| 0 | 0 | 41 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | Read RAM Option | Read RAM C A[0]= 0 [POR | |
| U | 1 | | 0 | U | U | 0 | 0 | 0 | 0 | Αo | | 0 : Read RAN | If corresponding to RAM0x24 |
| | | | | | | | | | | | | | If corresponding to RAM0x26 |
| | | | | | | | | | | | | | |
| 0 | 0 | 44 | 0 | 1 | 0 | 0 | 0 | 1 | 0 | | Set RAM X - address | 1 ' | tart/end positions of the |
| 0 | 1 | | 0 | 0 | A 5 | A ₄ | Аз | A_2 | A ₁ | A ₀ | Start / End position | | ess in the X direction by an |
| 0 | 1 | | 0 | 0 | B 5 | B ₄ | Вз | B ₂ | B ₁ | Bo | | address unit | for KAM |
| | | | | | | | | | | | | A[5:0]: XSA[5 | 5:0], XStart, POR = 00h |
| | | | | | | | | | | | | | 5:0], XEnd, POR = 15h |
| | | | | | | | | | | | | | |
| 0 | 0 | 45 | 0 | 1 | 0 | 0 | 0 | 1 | 0 | 1 | Set Ram Y- address | Specify the s | tart/end positions of the |
| 0 | 1 | | A ₇ | A 6 | A 5 | A ₄ | Аз | A ₂ | A ₁ | Ao | Start / End position | window addre | ess in the Y direction by an |
| 0 | 1 | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | A 8 | | address unit | |
| - | | | _ | | | B ₄ | | | _ | | | VIO-01- AC VIO | POI VStart DOD - 000h |
| 0 | 1 | | B ₇ | B ₆ | B ₅ | B ₄ | В ₃ | B ₂ | B ₁ | B ₀ | | | 3:0], YStart, POR = 000h 3:0], YEnd, POR = 127h |
| U | ı | | U | U | U | U | U | U | U | D 8 | | plo.nl. teylo | 0.0], 1 E110, FOR = 12/11 |



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| 0 0 46 0 0 1 A7 0 0 47 0 0 1 A7 | | | | D4 | D3 | D2 | D1 | D0 | Command | Descripti | on | | |
|----------------------------------|--------|---------------|------------|-----------------------|----|-----------------------|----------------|-------|------------------------|------------------------------------|---------------------------|---|-------------------------|
| 0 0 47 0 | A7 | .7 A 6 | 0 | 0 | 0 | 1 | 1 | 0 | Auto Write RED RAM for | Auto Write | e RED RA | M for Reg | ular Pattern |
| 0 0 47 0 | | | A 5 | A ₄ | 0 | A ₂ | A ₁ | Ao | Regular Pattern | A[7:0] = 0 | | J | |
| | | | | | | | | | | A[7]: The A[6:4]: Ste | 1st step va ep Height, | POR= 000 | |
| | | | | | | | | | | A[6:4] | Height | A[6:4] | Height |
| | | | | | | | | | | 000 | 8 | 100 | 128 |
| | | | | | | | | | | 001 | 16 | 101 | 256 |
| | | | | | | | | | | 010 | 32 | 110 | 296 |
| | | | | | | | | | | 011 | 64 | 111 | NA |
| | | | | | | | | | | to Source | ter RAM in | X-direction | on according |
| | | | | | | | | | | A[2:0] | Width | A[2:0] | Width |
| | | | | | | | | | | 000 | 8 16 | 100 101 | 128 176 |
| | | | | | | | | | | 010 | 32 | 110 | NA |
| | | | | | | | | | | 011 | 64 | 111 | NA |
| | | | | | | | | | | BUSY pac operation. | | | |
| 0 1 A7 | 0 47 0 | 0 1 | 0 | 0 | 0 | 1 | 1 | 1 | Auto Write B/W RAM for | Auto Write | e B/W RAN | И for Regւ | ular Pattern |
| | 1 A7 | 7 A6 | A 5 | A ₄ | 0 | A_2 | A 1 | A_0 | Regular Pattern | A[7:0] = 0 | 0h [POR] | | |
| | 1 1 | | | | | | | | | A[7]: The | | alue. POR | - 0 |
| | | | | | | | | | | | | POR= 000 | |
| | | | | | | | | | | Step of all to Gate A[6:4] | ter RAM in | POR= 000 Y-direction | on according Height |
| | | | | | | | | | | Step of all to Gate A[6:4] | ter RAM in Height | POR= 000 Y-direction A[6:4] | on according Height 128 |
| | | | | | | | | | | Step of all to Gate A[6:4] 000 001 | ter RAM in Height 8 16 | POR= 000 Y-direction A[6:4] 100 101 | Height 128 256 |
| | | | | | | | | | | Step of all to Gate A[6:4] | ter RAM in Height | POR= 000 Y-direction A[6:4] | on according Height 128 |



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| R/W# | D/C# | Hex | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Command | Description |
|------|------|-----|-----------------------|-----------------------|------------|-----------------------|----|-----------------------|----------------|----------------|-------------------|--|
| 0 | 0 | 4E | 0 | 1 | 0 | 0 | 1 | 1 | 1 | 0 | Set RAM X address | Make initial settings for the RAM X |
| 0 | 1 | | 0 | 0 | A 5 | A ₄ | Аз | A ₂ | A ₁ | A ₀ | counter | address in the address counter (AC) A[5:0]: 00h [POR]. |
| | | | | | | | | | | | | |
| 0 | 0 | 4F | 0 | 1 | 0 | 0 | 1 | 1 | 1 | 1 | Set RAM Y address | Make initial settings for the RAM Y |
| 0 | 1 | | A ₇ | A ₆ | A 5 | A ₄ | Аз | A_2 | A ₁ | A_0 | counter | address in the address counter (AC) |
| 0 | 1 | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | A 8 | | A[8:0]: 000h [POR]. |
| | | | | | | | | | | | | |
| 0 | 0 | 7F | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | NOP | This command is an empty command; it does not have any effect on the display module. However it can be used to terminate Frame Memory Write or Read Commands. |



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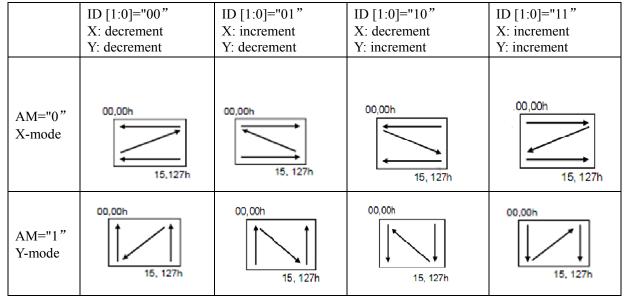
10.Data Entry Mode Setting (11h)

This command has multiple configurations and each bit setting is described as follows:

| R/W | DC | IB7 | IB6 | IB5 | IB4 | IB3 | IB2 | IB1 | IB0 |
|-----|----|-----|-----|-----|-----|-----|-----|-----|-----|
| W | 1 | | | | | | AM | ID1 | IDO |
| POR | | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 |

ID[1:0]: The address counter is automatically incremented by 1, after data is written to the RAM when ID[1:0] = "01". The address counter is automatically decremented by 1, after data is written to the RAM when ID[1:0] = "00". The setting of incrementing or decrementing of the address counter can be made independently in each upper and lower bit of the address. The direction of the address when data is written to the RAM is set by AM bits.

AM: Set the direction in which the address counter is updated automatically after data are written to the RAM. When AM = "0", the address counter is updated in the X direction. When AM = "1", the address counter is updated in the Y direction. When window addresses are selected, data are written to the RAM area specified by the window addresses in the manner specified with ID[1:0] and AM bits.



The pixel sequence is defined by the ID [0],

| | ID [1:0]="00" X: decrement | D [1:0]="01" X: increment |
|------------------|------------------------------|---------------------------------|
| | Y: decrement | Y: decrement |
| AM="0" X-mode | 00,00h 4.3.2.1 15,127h | 00,00h 1, 2, 3, 4 15,127h |



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11. Reference Circuit

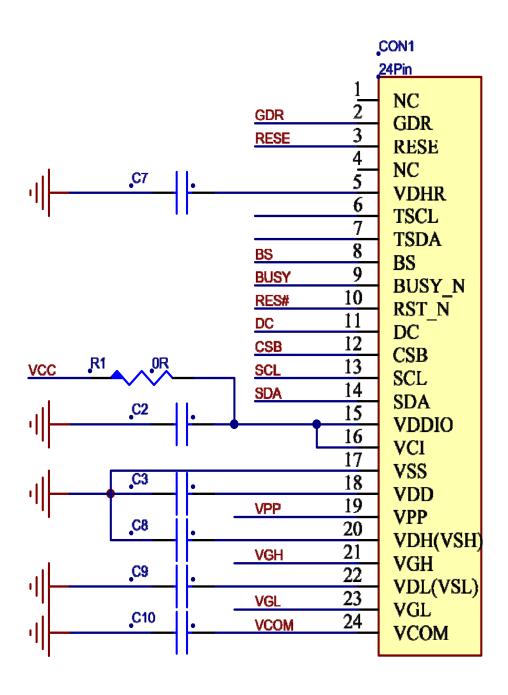


Figure. 11-1

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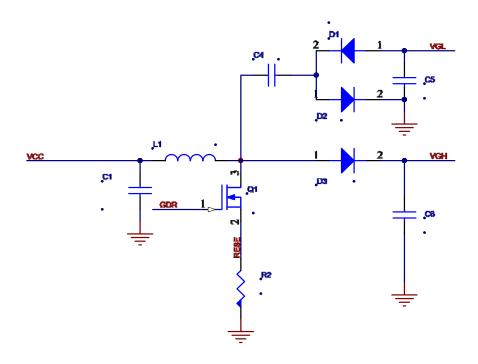


Figure. 11-2

| Part Name | SSD1680/Value /quirement/Reference Part | | | |
|-----------|---|--|--|--|
| C1—C3 | 1uF/0603;X5R/X7R;Voltage Rating: 25V | | | |
| C4 | 1uF/0603;X5R/X7R;Voltage Rating: 25V | | | |
| C5-C6 | 1uF/0603;X5R/X7R;Voltage Rating: 25V | | | |
| C7-C9 | 1uF/0603;X5R/X7R;Voltage Rating: 25V | | | |
| C10 | 1uF/0603; ;X5R/X7R;Voltage Rating: 25V | | | |
| D1—D3 | MBR0530 | | | |
| | 1) Reverse DC voltage≥30V | | | |
| | 2) Forward current≥500mA | | | |
| | 3)Forward voltage≤430mV | | | |
| R2 | 2.2 Ω/0603: 1% variation | | | |
| Q1 | NMOS:Si1304BDL/NX3008NBK | | | |
| | 1) Drain-Source breakdown voltage ≥30V | | | |
| | 2) $Vgs (th) = 0.9 (Typ) , 1.3V (Max)$ | | | |
| | 3) Rds on $\leq 2.1 \Omega$ @ Vgs=2.5V | | | |
| L1 | 47uH/CDRH2D18、LDNP-470NC | | | |
| | Maximum DC current~420mA | | | |
| | Maximum DC resistance~650m Ω | | | |



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12. ABSOLUTE MAXIMUM RATING

Table 12-1: Maximum Ratings

| Symbol | Parameter | Rating | Unit | Humidity | Unit | Note |
|-----------|----------------------------------|--------------|------|----------|------|-------------------------------|
| V_{CI} | Logic supply voltage | -0.5 to +6.0 | V | - | - | |
| T_{OPR} | Operation temperature range | 0 to 40 | °C | 45 to 70 | % | Note 12-1 |
| - | Transportation temperature range | -25 to 60 | °C | - | - | Note 12-2 |
| Tstg | Storage condition | 0 to 40 | °C | 45 to 70 | % | Maximum storage time: 5 years |
| - | After opening the package | 0 to 40 | °C | 45 to 70 | % | |

Note 12-1: We guarantee the single pixel display quality for $0-35^{\circ}$ C, but we only guarantee the barcode readable for $35-40^{\circ}$ C. Normal use is recommended to refresh every 24 hours.

Note12-2: Tttg is the transportation condition, the transport time is within 10 days for $-25^{\circ}\text{C} \sim 0^{\circ}\text{C}$ or $40^{\circ}\text{C} \sim 60^{\circ}\text{C}$.

Note 12-3: When the three-color product is stored. The display screen should be kept white and face up. In addition, please be sure to refresh the e-paper every three months. We suggest that the full black and full white picture could be added to clear the screen after the module is refreshed for a long time, the display effect would be better.

13.DC CHARACTERISTICS

The following specifications apply for: VSS=0V, VCI=3.3V, T_{OPR}=25°C.

Table 13-1: DC Characteristics

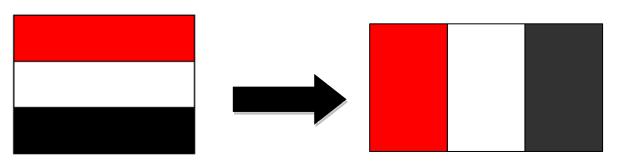
| Symbol | Parameter | Test Condition | Applicable pin | Min. | Тур. | Max. | Unit |
|---------|---------------------------|-----------------------|----------------------------|----------|------|--------------|------|
| VCI | VCI operation voltage | | VCI | 2.5 | 3 | 3.7 | V |
| VIH | High level input voltage | | SDA, SCL, CS#, D/C#, RES#, | 0.8VDDIO | | | V |
| VIL | Low level input voltage | | BS1 | | | 0.2VDDI O | V |
| VOH | High level output voltage | IOH = -100uA | BUSY | 0.9VDDIO | | | V |
| VOL | Low level output voltage | IOL = 100uA | | | | 0.1VDDI O | V |
| Iupdate | Module operating current | | | - | 3 | - | mA |
| Isleep | Deep sleep mode | VCI=3.3V | | - | | 3 | uA |

The Typical power consumption is measured using associated 25°C waveform with following pattern transition: from horizontal scan pattern to vertical scan pattern. (Note 13-1)

- The listed electrical/optical characteristics are only guaranteed under the controller & waveform provided by XingTai.
- Vcom value will be OTP before in factory or present on the label sticker.

Note 13-1

The Typical power consumption



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14. Serial Peripheral Interface Timing

The following specifications apply for: VSS=0V, VCI=2.5V to 3.7V, T_{OPR} =25 $^{\circ}$ C , CL=20pF

Write mode

| Symbol | Parameter | Min | Тур | Max | Unit |
|----------|--|-----|-----|-----|------|
| fSCL | SCL frequency (Write Mode) | | | 20 | MHz |
| tCSSU | Time CS# has to be low before the first rising edge of SCLK | 60 | | | ns |
| tCSHLD | Time CS# has to remain low after the last falling edge of SCLK | 65 | | | ns |
| tCSHIGH | Time CS# has to remain high between two transfers | 100 | | | ns |
| tSCLHIGH | Part of the clock period where SCL has to remain high | 25 | | | ns |
| tSCLLOW | Part of the clock period where SCL has to remain low | 25 | | | ns |
| tSISU | Time SI (SDA Write Mode) has to be stable before the next rising edge of SCL | 10 | | | ns |
| tSIHLD | Time SI (SDA Write Mode) has to remain stable after the rising edge of SCL | 40 | | | ns |

Read mode

| Symbol | Parameter | Min | Тур | Max | Unit |
|----------|--|-----|-----|-----|------|
| fSCL | SCL frequency (Read Mode) | | | 2.5 | MHz |
| tCSSU | Time CS# has to be low before the first rising edge of SCLK | 100 | | | ns |
| tCSHLD | Time CS# has to remain low after the last falling edge of SCLK | 50 | | | ns |
| tCSHIGH | Time CS# has to remain high between two transfers | 250 | | | ns |
| tSCLHIGH | Part of the clock period where SCL has to remain high | 180 | | | ns |
| tSCLLOW | Part of the clock period where SCL has to remain low | 180 | | | ns |
| tSOSU | Time SO(SDA Read Mode) will be stable before the next rising edge of SCL | | 50 | | ns |
| tSOHLD | Time SO (SDA Read Mode) will remain stable after the falling edge of SCL | | 0 | | ns |

Note: All timings are based on 20% to 80% of VDDIO-VSS

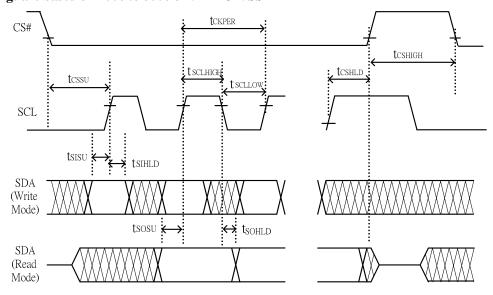


Figure 14-1: SPI timing diagram

15. Power Consumption

| Parameter | Symbol | Conditions | TYP | Max | Unit | Remark |
|---------------------------------------|--------|------------|-----|-----|------|--------|
| Panel power consumption during update | - | 25℃ | - | 70 | mAs | - |
| Deep sleep mode | - | 25℃ | - | 3 | uA | - |

MAS=update average current ×update time

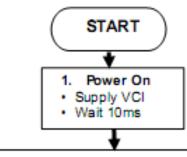


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16.Typical Operating Sequence

16.1 Normal Operation Flow



2. Set Initial Configuration

- Define SPI interface to communicate with MCU
- HW Reset
- SW Reset by Command 0x12
- Wait 10ms

3. Send Initialization Code

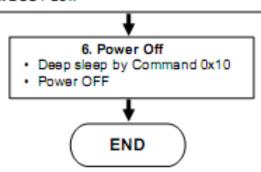
- Set gate driver output by Command 0x01
- Set display RAM size by Command 0x11, 0x44, 0x45
- Set panel border by Command 0x3C

4. Load Waveform LUT

- Sense temperature by int/ext TS by Command 0x18
- Load waveform LUT from OTP by Command 0x22, 0x20 or by MCU
- Wait BUSY Low

5. Write Image and Drive Display Panel

- Write image data in RAM by Command 0x4E, 0x4F, 0x24, 0x26
- Set softstart setting by Command 0x0C
- Drive display panel by Command 0x22, 0x20
- Wait BUSY Low





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17. Optical characteristics

17.1 Specifications

Measurements are made with that the illumination is under an angle of 45 degrees, the detection is perpendicular unless otherwise specified.

T=25°C

| G | | G 0.175 0.176 | | | | | |
|--------------|----------------------|----------------------------|-----|----------------------------|-----|------|-----------|
| SYMBOL | PARAMETER | CONDITIONS | MIN | TYP. | MAX | UNIT | Note |
| R | Reflectance | White | 30 | 35 | - | % | Note 17-1 |
| Gn | 2Grey Level | - | - | KS+(WS-KS)×n(m-1) | - | L* | - |
| CR | Contrast Ratio | - | 10 | 15 | - | | - |
| W.C. | Black State L* value | | - | 13 | 14 | | Note 17-1 |
| KS | Black State a* value | | - | 3 | 5 | | Note 17-1 |
| WS | White State L* value | | 63 | 65 | - | | Note 17-1 |
| RS | Red State L* value | Red | 25 | 28 | - | | Note 17-1 |
| KS | Red State a* value | Red | 36 | 40 | - | | Note 17-1 |
| Panel's life | - | 0°C ~40°C | | 5years | - | - | Note 17-2 |
| Donal | Image Update | Storage and transportation | 1 | Update the white screen | - | - | - |
| Panel | Update Time | Operation | - | Suggest Updated once a day | - | - | - |

WS: White state, KS: Black state, RS: Red state

Note 17-1: Luminance meter: i- One Pro Spectrophotometer

Note 17-2: We don't guarantee 5 years pixels display quality for humidity below 45%RH or above 70%RH;

Suggest Updated once a day;

Note 17-3: To increases the black and white screen clear screen when red has refreshed for a long time, the effect is better.

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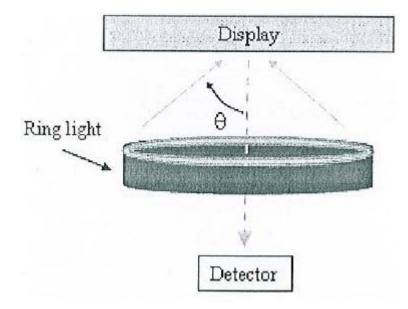
17.2 Definition of contrast ratio

The contrast ratio (CR) is the ratio between the reflectance in a full white area (R1) and the reflectance in a dark area (Rd)():

R1: white reflectance

Rd: dark reflectance

CR = R1/Rd

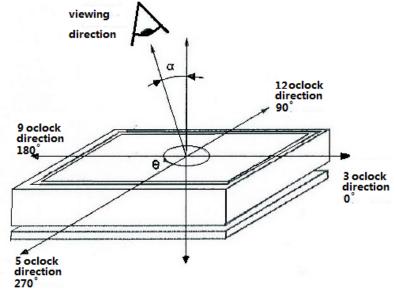


17.3 Reflection Ratio

The reflection ratio is expressed as:

 $R = Reflectance \; Factor \; _{white \; board} \quad \ \ x \; (L \; _{center} \, / \, L \; _{white \; board})$

L _{center} is the luminance measured at center in a white area (R=G=B=1). L _{white board} is the luminance of a standard white board. Both are measured with equivalent illumination source. The viewing angle shall be no more than 2 degrees.





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18. HANDLING, SAFETY AND ENVIROMENTAL REQUIREMENTS

WARNING

The display glass may break when it is dropped or bumped on a hard surface. Handle with care. Should the display break, do not touch the electrophoretic material. In case of contact with electrophoretic material, wash with water and soap.

CAUTION

The display module should not be exposed to harmful gases, such as acid and alkali gases, which corrode electronic components.

Disassembling the display module can cause permanent damage and invalidate the warranty agreements.

IPA solvent can only be applied on active area and the back of a glass. For the rest part, it is not allowed.

Observe general precautions that are common to handling delicate electronic components. The glass can break and front surfaces can easily be damaged . Moreover the display is sensitive to static electricity and other rough environmental conditions.

Mounting Precautions

- (1) It's recommended that you consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module.
- (2) It's recommended that you attach a transparent protective plate to the surface in order to protect the EPD. Transparent protective plate should have sufficient strength in order to resist external force.
- (3) You should adopt radiation structure to satisfy the temperature specification.
- (4) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the PS at high temperature and the latter causes circuit break by electro-chemical reaction.
- (5) Do not touch, push or rub the exposed PS with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of PS for bare hand or greasy cloth. (Some cosmetics deteriorate the PS)
- (6) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach the PS. Do not use acetone, toluene and alcohol because they cause chemical damage to the PS.
- (7) Wipe off saliva or water drops as soon as possible. Their long time contact with PS causes deformations and color fading.

Product specification The data sheet contains final product specifications.



ROHS

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Limiting values

Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

Application information

Where application information is given, it is advisory and dose not form part of the specification.

| Product Environmental certification | |
|-------------------------------------|--|
| | |

REMARK

All The specifications listed in this document are guaranteed for module only. Post-assembled operation or component(s) may impact module performance or cause unexpected effect or damage and therefore listed specifications is not warranted after any Post-assembled operation.

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19. Reliability test

19.1 Reliability Test Items

| | TEST | CONDITION | REMARK |
|----|---|---|--------------------------|
| 1 | High-Temperature Operation | T=40°C, RH=35%RH, For 240Hr | |
| 2 | Low-Temperature Operation | T = 0°C for 240 hrs | |
| 3 | High-Temperature Storage | T=50°C RH=35%RH For 240Hr | Test in white pattern |
| 4 | Low-Temperature Storage | T = -25°C for 240 hrs Test in white pattern | Test in white pattern |
| 5 | High Temperature, High- Humidity Operation | T=40°C,RH=90%RH, For 168Hr | |
| 6 | High Temperature, High- Humidity Storage | T=50℃,RH=90%RH,For 240Hr | Test in white pattern |
| 7 | Temperature Cycle | -25°C(30min)~60°C(30min),50 Cycle | Test in white pattern |
| 8 | Package Vibration | 1.04G,Frequency: 20~200Hz Direction: X,Y,Z Duration: 30 minutes in each direction | Full packed for shipment |
| 9 | Package Drop Impact | Drop from height of 100 cm on Concrete surface Drop sequence:1 corner, 3edges, 6face One drop for each. | Full packed for shipment |
| 10 | UV exposure Resistance | 765 W/m² for 168hrs,40°C | |
| 11 | Electrostatic discharge | Machine model: +/-250V,0 Ω ,200pF | |

Actual EMC level to be measured on customer application.

Note1: Stay white pattern for storage and non-operation test.

Note2: Operation is black/white/red pattern, hold time is 150S.

Note3: The function, appearance, opticals should meet the requirements of the test before and after the test.

Note4: Keep testing after 2 hours placing at 20°C-25°C.

19.2 Product life time

The EPD Module is designed for a 5-year life-time with 25 °C/60%RH operation assumption. Reliability estimation testing with accelerated life-time theory would be demonstrated to provide confidence of EPD lifetime.

19.3 Product warranty

Warranty conditions have to be negotiated between Xingtai and individual customers.

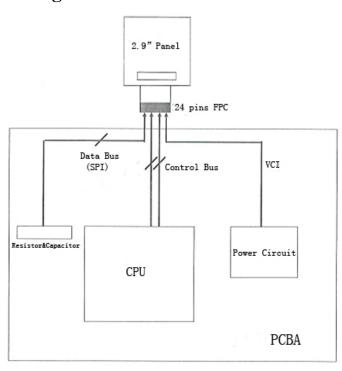
Xingtai provides 12+1(one month delivery time) months warranty for all products which are purchased from Xingtai.



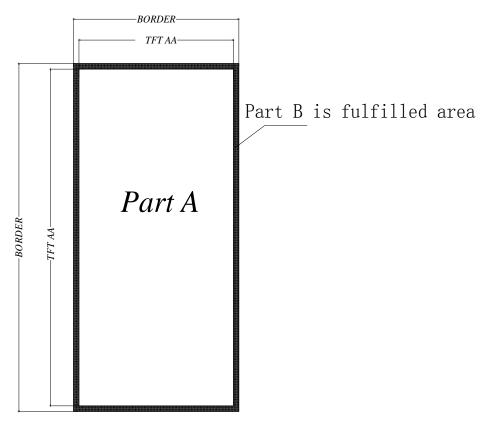
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20. Block Diagram



21. PartA/PartB specification



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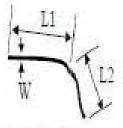
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22. Point and line standard

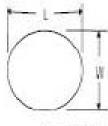
| | Ship | ment Inspect | ion Standard | | | | | |
|--------------------------------------|--|--|----------------------|---------------------|--------------|-------------|---|--------|
| | Equipme | ent: Electrical test | t fixture, Point gau | ge | | | | |
| Outline dimension | 36.7(H)×79.0 (V) × 0.90(D) | Unit: mm | Part-A | Active area Part-B | | Border area | | |
| English was at | Temperature | Humidity | Illuminance | Distance | Time | Angle | | |
| Environment | 19℃~25℃ | 55%±5%RH | 800~1300Lux | 300 mm | 35Sec | | | |
| Defect type | Inspection method Standard Part-A | | Standard | | Standard | | A | Part-B |
| | | D≤0 | .25 mm | Ignor | e | Ignore | | |
| Spot | Electric Display | 0.25 mm < | D≪0.4 mm | N≤4 | 1 | Ignore | | |
| | | D>0.4 mm | | Not All | ow | Ignore | | |
| Display unwork | Electric Display | Not Allow | | Not Allow Not Allow | | Ignore | | |
| Display error | Electric Display | Not Allow | | Not Allow | | Ignore | | |
| | | L≤2 mm, W≤0.2 mm | | Ignor | e | Ignore | | |
| Scratch or line defect(include dirt) | Visual/Film card | 2.0mm <l≤5.0mm, 0.2<w≤<br="">0.3mm,</l≤5.0mm,> | | N≤2 | | Ignore | | |
| | | L>5 mm, W> | | Not All | ow | Ignore | | |
| | | D≪0 | 0.2mm | Ignor | e | Ignore | | |
| PS Bubble | Visual/Film card | 0.2mm≤D≤0 | 0.35mm & N≤4 | N≤4 | 1 | Ignore | | |
| | | D>0. | .35 mm | Not All | ow | Ignore | | |
| Side Fragment | Visual/Film card | X≤6mm, Y≤0.4mm, Do not affect the electrode circuit (Edge chipping) X≤1mm, Y≤1mm, Do not affect the electrode circuit (Corner chipping) Ignore | | | | | | |
| | 1.Cannot be defect & failure cause by appearance defect; | | | | | | | |
| Remark | | | | |) ા ; | | | |
| | | | size cause by appe | | | | | |
| | L=long W=wide D=point size N=Defects NO | | | | | | | |

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L = L1 + L2



D = (L + W)/2

Line Defect

Spot Defect

L=long W=wide D=point size



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GGG ☐ H III J KKK

8 9 10

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23. Barcode

23-1 label appearance



23-2 QR scanned information (Total 28 code number+ 2 blank spaces)

| A BBBBBBB CC DDD EEE I |
|-------------------------------|
| ① ② ③ ④ ⑤ ⑥ |
| |
| ① A——The factory code |
| ② BBBBBBB——Module name of EPD |
| ③ CC——FPL model name |
| ④ DDD——Date of production |
| ⑤ EEE——Production lot |
| ⑥ F——Separator |
| ⑦ GGG——FPL Lot |
| ⊗ H——Normal Lot |
| 9 III——TFT、PS、EC. |
| ① J——IC |
| ① KKK——Serial NO. |
| ☐ blank spaces |



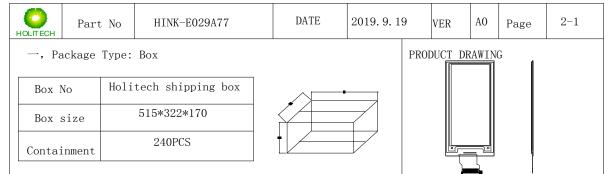
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24. Packing

Packing Spec

Sheet No:



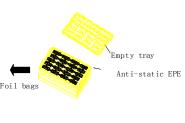
二, Inside package type:Plastic

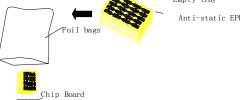
Trawnit: mm

| | Plastic Tray | 465*280*15 | 13 pcs |
|---|--------------------------|------------------|--------|
| | Anti-static foil bags | 700*530*0.1 | 1 pcs |
| | EPE(inside) | 408. 86*231. 5*2 | 12 pcs |
| | EPE (Up-Down) | 485*145*10 | 2 pcs |
| | EPE (Left-Right) | 285*480*10 | 2 pcs |
| | EPE (Front-back) | 310*145*10 | 2 pcs |
| | Chip board | 500*306*5 | 2 pcs |
| | Quantity/tray | 20 pcs | |
| | Tray number/sheet | 12+1 Sh | eets |
| | Box | 1 | |
| _ | . 0 | | |

Step 3:

- 1) In each case, put 2 bags of desiccant. then seal the travs with adhesive tapes.
- 2) Put the trays into foil bags.
- 3) heat seal the foil bags.



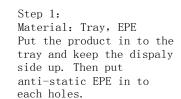


— Chip Board



- 1) First put a chip board on the buttom of the box, then placed the down EPE, the left - right and front -back EPE.
- 2) Placed the sealed products into the box.
- 3) The last placed the up $\ensuremath{\mathsf{EPE}}$ on the top of the trays, and place

a chip board on it.



Step 2:

- 1) Must keep the angle 180 degree placed between the neighboring Plastic travs.
- 2) There are 12 layers product, total 20*12=240 pcs.
- 3) An empty Plastic tray intersects put on the top of the plastic trays.

Step 5:

- 1) Seal the box with adhensive tapes .
- 2) Paste the lable onto the exterior box, and the lable can't cover the safety,

transfer and RoSH sign.

| Design | X. Z. P | Approve | Н. Z. Р | Confirm | X.X.M | |
|--------|-------------|---------|-------------|---------|-------------|--|
| Date | 2019. 9. 19 | Date | 2019. 9. 19 | Date | 2019. 9. 19 | |



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Packing Spec

Sheet No

| 0 | Part No | HINK-E029A77 | Date | 2019. 9. 19 | VER | AO | Page | 2-2 | |
|----------|---------|--------------|------|-------------|-----|----|------|-----|--|
| HOLITECH | | | | | | | | 1 | |

The label outside the carton print as below

| | 90.00 | | | | |
|-------|-------------------|------|--|--|--|
| 65.00 | L | abel | | | |
| | Customer Part No | | | | |
| | Customers Item No | A | | | |
| | MFG order No | В | | | |
| | MFG batch No | С | | | |
| | QTY | D | | | |
| | G. W | Е | | | |
| | N. W | F | | | |
| | MFG Date | J | | | |
| | Carton No | | | | |
| | Remark | | | | |

NOTE:

- 1. "A" Print customer Item No
- 2. "B" Print customer Order No
- 3. "C" Print MFG Batch No(Separate packing for different batch products. Mixed packing available for the odd number of different batch print all the batch NO&QTY accordingly if happened.
- 4. "D"Print product qty
- 5. "E"Print the G.W
- 6. "F"Print the N.W
- 7. "J"Print the MFG date
- 8. Before packing make sure the FPL batch, item and qty are the same as which on the Final passed card.

| Design | X. Z. P | Approve | Н. Z. Р | Confirm | X.X.M |
|--------|-------------|---------|-------------|---------|-------------|
| Date | 2019. 9. 19 | Date | 2019. 9. 19 | Date | 2019. 9. 19 |